

AREAS MARKED  TO BE SPOT MASKED USING ITEM 9.

FIT ON SOLDER SIDE

FORMED 0.1" (LK10)

CRYSTAL TO BE LAID DOWN

NOTE POSITION OF LCD SEAL

SW1,WD1,FS1,D25 & D30 TO BE FITTED TO SOLDER SIDE OF PCB.  
R182 SELECT ON TEST RESISTOR ITEM 133.

EXCESS TO BE REMOVED  
FLUSH TO PCB SURFACE

USE ALIGNMENT JIG  
AT 21636.

DISPLAY BOARD TO BE FITTED IN  
POSITION SHOWN AFTER TESTING

NOTE: ITEMS OTHER THAN NOS.1 & 5 TO BE FOUND  
ON BOM 6132-022 PCB ASSY BULK SET OF PARTS.

REF.	PIN	GRID	REF.	PIN	GRID	REF.	PIN	GRID
B1	5131-287	F3	D8	N/F	D3	R53	26900-161	F1
C8	26970-087	E1	D10	28863-082	D1	R59	26900-161	G1
C13	26970-109	E3	D12	28920-064	D1	R122	26900-049	K2
C15	26970-124	E3	D15	28863-160	F2	R125	26805-915	K2
C16	26970-124	E3	D16	28863-160	E1	R133	26806-860	K2
C17	26970-085	E3	D20	28920-065	H1	R145	26837-064	L2
C21	27889-436	G2	D21	28863-082	H1	R146	26837-064	L2
C24	26970-085	G2	D22	28863-082	H2	R147	26837-064	L3
C25	26970-109	K1	D23	28863-082	H2	R153	26836-005	L1
C26	26970-137	H2	D24	28863-082	H2	R156	26836-005	L3
C30	26970-085	H2	D25	28863-339	L3	R157	26836-005	L3
C31	26970-085	H2	D26	28863-082	H2	R158	26836-005	L4
C33	26970-085	J2	D30	28863-082	L3	R159	26836-005	M4
C36	26970-109	K2	D31	28863-082	F1	R177	26837-135	E3
C39	26970-124	K2	D32	28863-082	G1	R178	N/F	L4
C40	26970-085	K2	FS1	25950-039	M2	RL2	25960-057	K2
C49	26970-109	E1	LC8	28900-092	H2	SW1	25975-107	F2
C55	N/F	G2	LC1	6480-057	B3	T1	6131-767	E2
D1	28433-801	D2	LK1	25925-004	K3	R17	28949-037	F2
D2	28433-801	D2	LK2	N/F	K3	R22	28940-019	G2
D3	28433-801	D2	PL69	25960-118	G2	R25	28940-019	G2
D4	28433-801	D2	PL70	25960-118	L2	R28	28940-028	K2
D5	N/F	D3	PL71	25960-118	G2	W1	27920-011	G4
D6	N/F	D3	PL72	25960-118	G2	RL1	28900-091	B3
D7	N/F	D3	R52	26900-127	F4			

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C		ISSUE		DATE		FINISH:	
				15 2-05-03 21697			
				16 30-06-03 21742			